

# METAL WORKING FLUID





# **WE** perform

Petrelplus Inc. makes high performance lubricants brand Petrelplus+ for automotive andIndustrial plant equipments and outdoor machineries. Our innovative technology results in superior performance,huge energy, maintenance and cost savings Petrelplus Inc. is a dynamic, goal-oriented organization that has excelled in the business of lubricants since two decade. We as an organization have a reputation of giving the best to our customers all over theIndia. The equipment used is of state-of- the- art technology.

#### Superior performance is our main moto

At Petrelplus Inc., we have sound infrastructure with the production unit , well organized, professionally managed organizations that has a very systematic set up both for production as well as handling our esteemed customers. We are proud to have the best chemist with advanced research & development (R&D) to provide product to avail our valuable & precious mechanism in the industry. All the work is done in-house, adding to the effective utilization of the resources. We have experience of morethan two decade in this industry, by keeping in mind about use of oil in massive machinery as well as world class engines; we have a wide range in the Engine oil, Greases Industrial oil & Synthetic lubricants



Petrelplus+ lubricants greatly reduce friction, lubricant consumption rates and lubrication work, whilst prolonging the service life and availability of machinery. t has never been easier to save maintenance cost and resolve lubrication issues at the same time.



Petrelplus+ identifiesyour needs by listeningcarefully to whatyou haveto say.Once we have agreed on the commongoals to be met we commit ourselves fully.This results in long term partnerships based on sharedbenefits and value-based pricing. To maintain such relationships,we focuson each customerindividually.



It is that a value is a statement of the company'sintention and commitment to achieve a high level of performance on a specific QUALITATIVEfactor. Our business is providing delight to esteemed customersby understanding their specific personalinterests, anticipating their needs, exceeding their expectations, and making every momentand aspect of the relationship a pleasant -- or better yet, an exhilarating -- experience. Our approach is best summed up byour motto:

#### **Together We Can Do It**

This is a claimwe'd like to explore n greater detailwith you personally. Get in touchwith us now



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# WATER MISCIBLE Coolants

#### **PROSYNTHCUT -555**

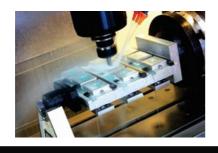
This a synthetic mild duty machining andgrinding coolantfor ferrous metals. Its clear solution gives good visibility during operation and its excellent extreme pressure additives provide excellent lubricity and antiwelding property, in addition, it exhibits excellent bio stability, rust protection and de foaming property. Its good tramp oil rejecti on allows to keep the workshop clean longer coolant life. This solution has clear colorless, mildodor, and longer use life, so it is economical. t is easily waste treated by general treatment method.

#### **PROSYNTHCUT -550**

This product is nitrite free synthetic grinding coolant that provide excellent rust protection with cast iron. t may be highly diluted with water while still providing protection to freshlyground surface. There is no oil, eliminatesand mist disposal problems common with soluble oil. Its transparent solutions and stay transparent, allowing operators to see closetolerance surface grinding will not emulsify trampoils, thuseliminating smoking and misting. ts also non foaming and suitable for high speed surface grinding.

#### **PROSYNTHCUT -100**

Resist representa technological breakthrough in emulsifiable coolantchemistry. This is a heavy duty, semi synthetic bio-stablemicro emulsion.t has been developed to meet the toughest demandsof today's metal working industry. This high performance multipurpose long-lifesemi synthetic cuttingfluid is recommended for machining grinding etc., for variety of ferrous and non-ferrous metals. ts combines the heavy duty properties of an EP solublefluid with the superiorqualities and long sump life of a semi synthetic fluid. ts excellent wettingability permits the morelubricity.



### BENEFITS

Increased Speeds and feeds Extended Tool Life Reduced scrap rates Minimum down time



## WATER MISCIBLE Coolants

#### SWISSCUT

SWISSCUT is economical and environment- friendly, long life watersoluble oil, suitable for all moderate machining and grinding operations on all ferrousand non-ferrous metals like aluminium, steel alloys, cast iron and yellow/brown metals except titanium and magnesium. It is formulated with refined naphthenic base oil, natural emulsifiers, corrosion inhibitor package and biocides.

#### **PROSOLCUT-EP**

The Prosolcut extremepressure water solublecutting fluid designed as a EP coolantfor grinding iron and steel. It has excellent cooling and anti rust properties. ts sheds, grinding, debris, readily, keeping the wheelexceptionally clean and free cutting, thus promoting high surfacefinish and improving grinding accuracy. This product also nitrite free and can be use from heavyto light grinding & machining for ferrousmetals. Petrelplus is highly recommended this product forany special condition applications.

#### FASTCUT

This product is made from high viscosity index base stocksand inactive sulfurized fats with good lubricating properties. It is a non-staining and non corrosive on cuprous metals, and can be used in multi-spindlelathes like grinding and machining etc. This coolant is readily emulsifiable in water and formstable emulsions. This is suitable for a wide range of water qualities and are resistant to foaming. This emulsion can provide extended coolant life. t is recommended for all general purpose like machining operations of ferrous and nonferrous metals.



### **BENEFITS**

Good emulsion stability Fine Machining Performance Extra Corrosion Protection Excellent Lubricity



# **NEAT CUTTING** Fluids

#### **PRONEATCUT-375**

This is a Neat cuttingfluid with a range of highly refinedtransparent and inactive cutting fluid with extreme pressureproperties. These fluid effectively protect the tool and work piece under high speed conditions providing increased tool life. These will be used for machining ferrous metals without fear of staining. These are also suitable for less severe classes of work on non ferrous metalsand are excellent for automatic lathes, screw cutting M/CS etc. This product has specialchlorinated EPadditives.

#### **PRONEATCUT-585**

This productis a high performance sulfurized withextreme pressure neatcutting fluid.t is designed with good quality base oils of adequateviscosity, active EP and selected lubricity additives to impart high EP characteristics and excellent surface finish. The product is mainly recommended for gear cutting, gear hobbing, drilling, reaming and thread milling operations. t is free of chlorine compound.

#### **PRONEATCUT-105**

This is a extra high performance oil based cutting oils. Theyare chlorinefree and are intended for severecutting operations especially on difficult to machinesteels. They are corrosive to copper and its alloys. n comparison with other leading premium cutting oils,they oils have demonstrated superior surface finish,extendedtool lifeand control of built-up edge. The oilsare formulated to prevent the formation of oil mist in the vicinity of the machine tool, thus contributing to a safer and more pleasant working environment. t is non staining and non corrosive on cuprousmetals and can be used in multi spindle lathes wherea number of operations liketurning,honing,chamfering etc.



### BENEFITS

Extreme Pressure Properties Excellent Surface Finish Longer Oil Life Lower OperatingCosts



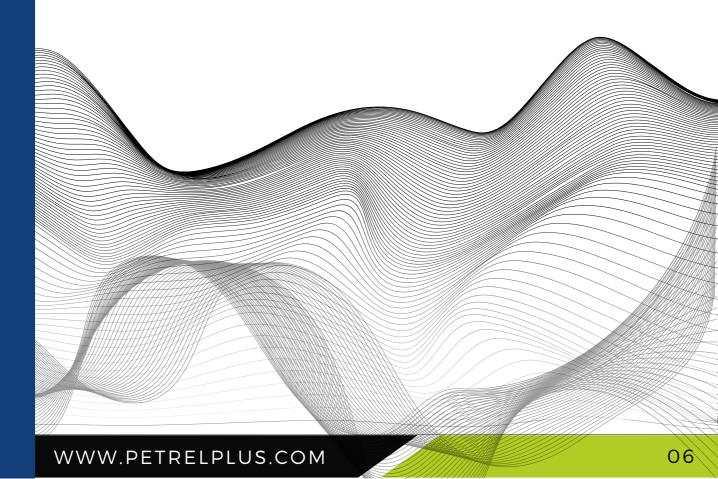
#### **NEATPLUS-23**

NEATPLUS-23 is active type neat cutting oil. This oil contains a sulphurised fatty material, which improves oiliness property thus providing better surface finish Sulphur incorporated in this oil become chemically active at the tool-work piece-chip interface and ensures protection to the cutting tool over a wide range of operating temperatures.

#### **TAPPLUS**

TAPPLUS is a 100% synthetic and vegetable-based lubricant designed especially for manual tappingcontaining friction reducing agent & special EP additive for better lubricity to minimize wear. TAPPLUS will not stain most ferrousmetals and provideexcellent rust and corrosion inhibitors.

TAPPLUS is a range of high performance lubricants designed for severe metal working operations such as drilling, reaming and tapping. They are highly concentrated mixtures of lubricity and reactive extreme pressure and anti-wear additives. It is recommended for use at full strength for brush-on applications required in reaming, tapping, and threading.





# **RUST PREVENTIVE** Fluids

#### **PREVENTPLUS-A1**

This de-watering rust preventive fluid blends from fine solventsquality for ease applications. These oils are non-staining, economical and easily applicable by brush, spray and swab.Theseare of waterdisplacement type. f applied to wet surface, they will displace water and coat the surface with a proactive film. This obviates the need for specially dryingof the parts to be protected. Thisoil can be used for protection against rust formation during storage of work piece and machinetools. t can be usedas a final proactive for tools and machinedcomponents.

#### **PREVENTPLUS-A5**

This product is an oily-tackyfilm, solvent-deposited, water-displacing type and temporary rust preventiveoil. It offers good protection of components from corrosion said productis available with varying active mattercontents to meet requirement at the WIP and for long term sea worthy protection. t is also resistant to dragged in acids and alkalinize. t is good for tools,fasteners,steel strips,components, etc. and can beapplied bydip, spraying, brushing.

#### **PREVENTPLUS-A6**

"These are specially selected lubricating oils, containing soluble anti-rust inhibitors,to offer high degree of corrosion prevention. These gradesserve as lubricants as well as protective. Preventplus A-6 can be applied by dipping, spraying, brushing roller coating, flow coating, flushing or circulation, but the application surface must be cleaned and dried. The protective film of these grades has lubricating properties and hence. t is not necessary to remove. However, if desired, the film can be removed by wiping. It is good for internal protection of gear box, axle assemblies, oil & fuel pumps, lines & tanks."



### BENEFITS

Good Protection Life Non Sticky Long Life Outstanding Performance

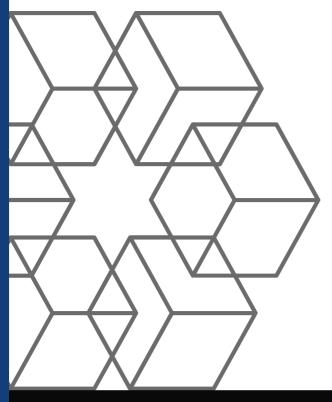


#### **PREVENTPLUS-173**

PREVENTPLUS-173 Series of products are premium quality DW type rust preventive materials designed to protect metal surfaces from rust and corrosion. They are formulated using light-bodied petroleum solvents with polar rust preventive, water displacement and fingerprint neutralizing additives. These rust preventives are easy to apply and easy to remove making their application less man-power intensive. PREVENTPLUS-173 is suited for the thin-film protection of finely finished parts between machining operations, including operations where watersoluble cutting and grinding fluids have been used. It is also suitable for use just before parts are packaged for storage or shipment or to "dry" parts as a temporary protection until heavier rust preventive can be applied. PREVENTPLUS-173 is the heavier duty rust preventive designed to provide long term protection under more adverse conditions.

#### ULTRA-KOTE-1181

ULTRA-KOTE 1181 is a brown solvent deposited rust preventive fluid which, after evaporation of the solvent, gives a hard waxy yet flexible film. ULTRA-KOTE 1181 is a long-term protective for use in severe conditions where a high degree of protection is required. It is ideal for protection of any MS sheet, machines and allied parts which is regularly touched with humid or evaporations of water and chemicals etc.





# **QUENCHING** Fluids

#### **QUENCHPLUS-55**

Quenchplus-55 is a blend of mineral base oils and contains special additives. ts is a premium quality accelerated quenchingoil having outstanding chemical and oxidation stability,excellent volatility,high flash and fire points and the fastestquench obtainable through properlycontrolled cooling. This oil has very good thermalproperties. This quenching oil is recommended for all normalquenching operations on variety of steels to impart desiredhardness to componentswithout distortions. ts suitable for nuts, bolts, bearings,handtools, agricultural equipments etc.

#### **QUENCHPLUS-65**

Itis a blend of highly refinedHVIbase oils and selective additives to provide highthermal stability and resistance to oxidation and sludge formation. It is suitable for mar quenching of high precision and high quality products like automotive gears, transmission components, tools, dies, bearing, high carbonsteels etc. with low rejection rates due to distortion cracking. Thismar-quenching oil that enables the bath temperature to be maintained between 150°c to 220°C. with low rejection rates due to distortion and cracking.

#### **SYNTHQUENCH** -100

"This SYNTHQUENCH-100 is blend from 100%synthetic base oiland selectiveadditive to provide advance thermal stabilityand exceptional oxidation to ensure consistent quenching characteristics and long oil life. This oil is highly suitable for quenching finished components at 150°to 220°C .There is very lesssludgeformation. ts evaporate rate is very less thenmineral oil. ts suitable for all type of Mar-quenching components, tools,dies etc.



### BENEFITS

Good Oxidation Thermal Stability No Distortions Desired Hardness



# MACHINING Fluids

#### **BROACHING OIL**

This specially designed broaching lubricants havinglow viscosity, forfeited with high performance extreme pressureadditives. The product contains fatty oil, sulphur and chlorine additives to impart high weld load and high lubricity characteristics for prolonged tool life. It gives excellent surface, finish, freefrom nicks and other surface irregularities.

#### **HONPLUS-55**

This product is transparent, chlorine free low viscosityoil, forfeited with specially selected additives to impart excellent surface finish to machined components. The product is mainly recommended for honing operations on ferrous and non-ferrous metals. It is also applicable for light ,duty machiningoperations like turning, drilling, stamping, drawing etc.

#### EDM OIL

This is designed for use as dielectric in electro discharge machines, it is a unique blend of high paraffinhydrocarbons and carefully selected additives. It has the ability to provide uniform insulation and then to permit controlled electrical discharge at the breakdown voltage. This productis recommended for use in tool rooms, die manufacturing, aeronautical and defense applications etc. Available In: VG-32, 46, 68, 100, 150, 220



### **BENEFITS**

Better Surface Finish MoreInspectParts Reduce Tool Cost Longer Oil Life



# **LUBRICATING / CLEANERS** Fluids

#### CLEANER-M-86

This product is a specially developed cleanser for cleaning surfaces coated with rust preventive films. CLEANER-M-86 formulated with selective chemicals resulting less operational/evaporation losses. Cleaner-m-86 light color and has no offensive odour, and instantly removes the film without any stains with no (minimum) damage to paint, when applied to the subject.

#### **RUSTREMOVE-WS**

This product is an unique,low foam,general purpose cleaners and degreaser,neutral in use dilute, safe on all washable surface a productof new detergent technology. t is an excellent industrial cleaner and is a modern metalsafe cleaner, engineered to remove heavy grease and carbon from most metals, recommended to clean engines, auto components, carburetors and heavy equipment. t is itselffully biodegradable although soiled solutionmay containnon-biodegradable substances removedfrom objectsbeing cleaned.

#### **CHUCK PASTE**

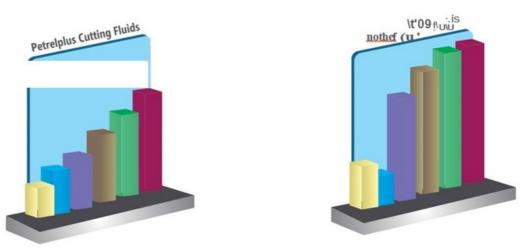
Soft, white,extreme pressuregrease based on synthetic baseoilwith PTFE (TEFLON®) is extreme high temperature grease for longterm lubricants on in critical hightemperature applications. Assembly lubrication of friction and sliding surfacesunder heavy,jerky and vibrating stress particularly provenfor the lubrication of chuckjawsof machinetools and to prevent fretting corrosion. Long time lubrication of moving partssubject to vibrating stress i.e. Control and power mechanisms in HUR environment on filling, labeling and packaging machinery also. ts highly recommended for alltypeof CNC machines.

#### WAYLUBE

The waylube aw series oils are formulated with high qualitybase stocks and a carefully selected additive system that result in finished productsthat provide many desirable features to improve and prolong equipment life. They are designed to work with systems operating under moderate severe conditions where a high level of anti-wear protection is needed, yet they are suitable for use in many systems where non-antiwear waylube/ slide oil are generally recommended to use in all type of CNC / VMC machines.

Available In: VG-32, 46, 68, 100, 150, 220





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#### PETRELPLUS ACTIVE IN LARGE OF INDUSTRIES

TextilesPharmaceuticalsBearingsFood and BeveragesTubes & PipesIron,Steel & MiningsAutomobilesAgricultures and Earthmoving Equipments



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